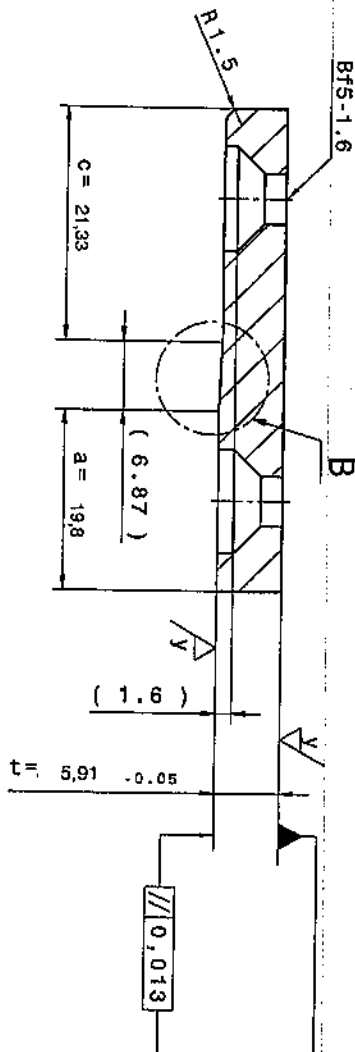
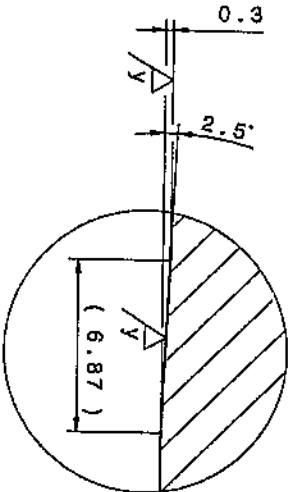
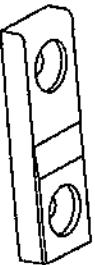




Detail B M 5:1



Isometrische Ansicht



MASSANGABEN ZU SPG-SENKUNGEN N. SN10.25.0 FUER
 ZYL.-KOPFSCHR. SENKUNGSCHR. SENKSCRAUBEN

Passmass	Abmasse
5,30 H13	+0,180 0,000
10,40 H13	+0,270 0,000

EINGABEWERTE
D1 = PLATINENDURCHMESSER
S = RANDWULSTDICKE

BERECHNUNGSFORMEL

TOLERANZ -0.05 (S+0.25) -8.0-

$$b = D1 - 1$$

```
a = D1 bei D1>18
    18 bei D1≤18
```

$$C = 48 - (a + 6.87)$$

AUFTRAGSNUMMER		ABGEL. VORZUG-NR. 43-030-860		MASS- STAB		71.1	
		DOKU- NR.		43-033.750		BLATT- ZAH.	
		MASSE		0.033 KG		GRUPPEN-NR.	
		TYPE		MRH-150		BLATT- BLATT	
		MESS- STOFF		90MMxIV8		1/1	
				1.2842			

SCHÜLER PRESSER GMBH & CO. KG D-79009 GÖPPINGEN		CINAR		E		BEZUGS- ART		XX	
ERSTELLT MIT DR.-SYSTEM:		GC		R					
CATIA V5									

SE. 1 PLATTE CALIBRE PISON \$1 2021		RUNDG 2 D1 = 19.8		S = 20	
KEN.					

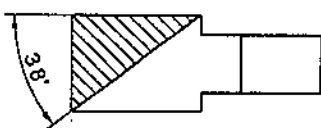
00		ANMERKUNGSSTÄNDE:		ERSTELLUNG:		ALLE MASSE OHNE TOLERANZANGABE NACH DIN ISO 2768-MK	
ANZEICHN.		NAME		DATUM		STABOLE PUR OBERFLÄCHENMESSVERFAHREN	
DATUM		ART.		WERT		R1:00 ✓ R2:5 ✓ R3:5 ✓ R4:0 ✓ R5:0 ✓ R6:0 ✓ R7:0 ✓ R8:0 ✓ R9:0 ✓ R10:0 ✓ R11:0 ✓ R12:0 ✓ R13:0 ✓ R14:0 ✓ R15:0 ✓ R16:0 ✓ R17:0 ✓ R18:0 ✓ R19:0 ✓ R20:0 ✓ R21:0 ✓ R22:0 ✓ R23:0 ✓ R24:0 ✓ R25:0 ✓ R26:0 ✓ R27:0 ✓ R28:0 ✓ R29:0 ✓ R30:0 ✓ R31:0 ✓ R32:0 ✓ R33:0 ✓ R34:0 ✓ R35:0 ✓ R36:0 ✓ R37:0 ✓ R38:0 ✓ R39:0 ✓ R40:0 ✓ R41:0 ✓ R42:0 ✓ R43:0 ✓ R44:0 ✓ R45:0 ✓ R46:0 ✓ R47:0 ✓ R48:0 ✓ R49:0 ✓ R50:0 ✓ R51:0 ✓ R52:0 ✓ R53:0 ✓ R54:0 ✓ R55:0 ✓ R56:0 ✓ R57:0 ✓ R58:0 ✓ R59:0 ✓ R60:0 ✓ R61:0 ✓ R62:0 ✓ R63:0 ✓ R64:0 ✓ R65:0 ✓ R66:0 ✓ R67:0 ✓ R68:0 ✓ R69:0 ✓ R70:0 ✓ R71:0 ✓ R72:0 ✓ R73:0 ✓ R74:0 ✓ R75:0 ✓ R76:0 ✓ R77:0 ✓ R78:0 ✓ R79:0 ✓ R80:0 ✓ R81:0 ✓ R82:0 ✓ R83:0 ✓ R84:0 ✓ R85:0 ✓ R86:0 ✓ R87:0 ✓ R88:0 ✓ R89:0 ✓ R90:0 ✓ R91:0 ✓ R92:0 ✓ R93:0 ✓ R94:0 ✓ R95:0 ✓ R96:0 ✓ R97:0 ✓ R98:0 ✓ R99:0 ✓ R100:0 ✓	
NAME						SCHRAUBEN- BOHRUNGEN	
GEPRÜFT:		DATUM		10.04.2008		DARTER KEINE STANDABGABEN IM ZEICHNUNGSBEREICH	

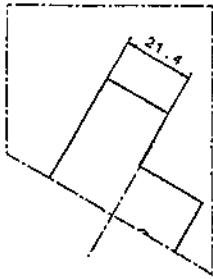
FRIEGABE:		NAME		RUNDICK		TEILBEZUGS ALTERNATIVE:	
NAME		BUDICK		TEL.		R71	

FÜR DIE VERWENDUNG BESTIMMT MIT DEN ALLEN NICHTEN VON INGENIEURSEN VERBODEN MIT DURCH DEN VERWENDUNGSSCHÜTZER		THERMISCHES SCHÜTZEN IN ANSEHNEN		ALL RIGHTS RESERVED IN RESPECT OF THIS DOCUMENT; NO SPECIALTY CLAIM PROTECTION UNDER COPYRIGHT REGULATIONS AND UNDER PATENT LAW.	
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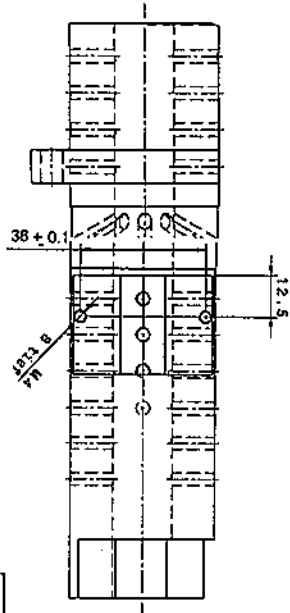
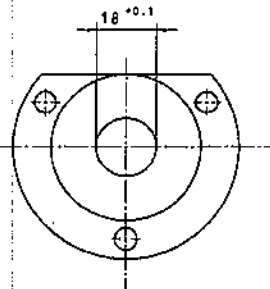
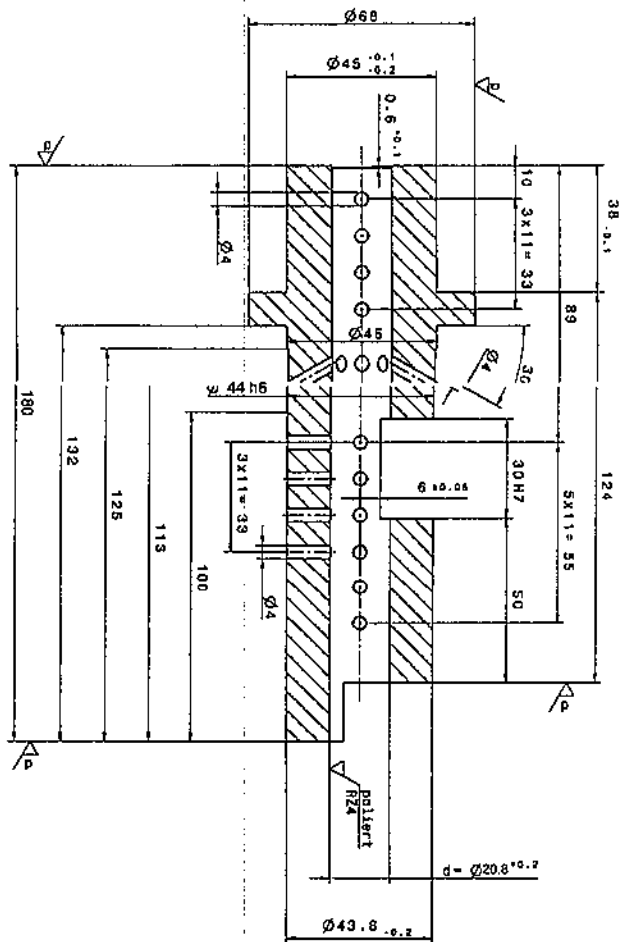
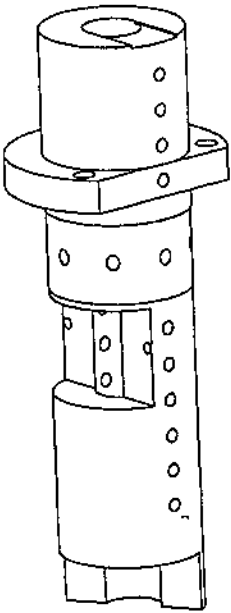
templado y revenido
GEHAERTET UND ANGELASSEN 59 ± 2 HRC





$$\left(\begin{array}{c} \triangleleft \\ \triangleleft \\ \triangleleft \end{array} \right)$$



Hilfsansicht C



$$d = D1 + 1 \quad \text{Toleranz } +0,2$$

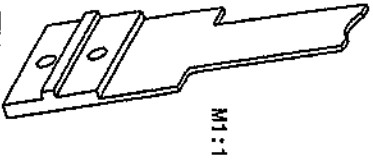
Hartverchromt
Schichtdicke 0,02 mm

$$\Delta \left(\frac{\Delta_{\text{poliert}}}{R_{24}}, \Delta^B \right)$$

~~Recca, Nicolas~~
~~Jerome Sección~~
~~S.E. OMSA DE~~

Passagss	Abnasse
30,00 H7	+0,021 0,000
44,00 H6	0,000 -0,016

[illegible]



Rotca, Nicolás
Jefe de Sección: Mecánica
S.E. C.A. S.A. DE MONEDA

$$\left(\begin{array}{c} \triangle \\ \hline \mathbf{K} \end{array} \right)$$

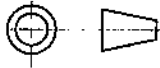
c = 69,5 - D1 :2 Toleranz + 0,1

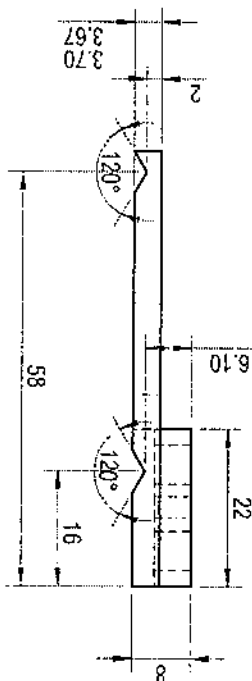
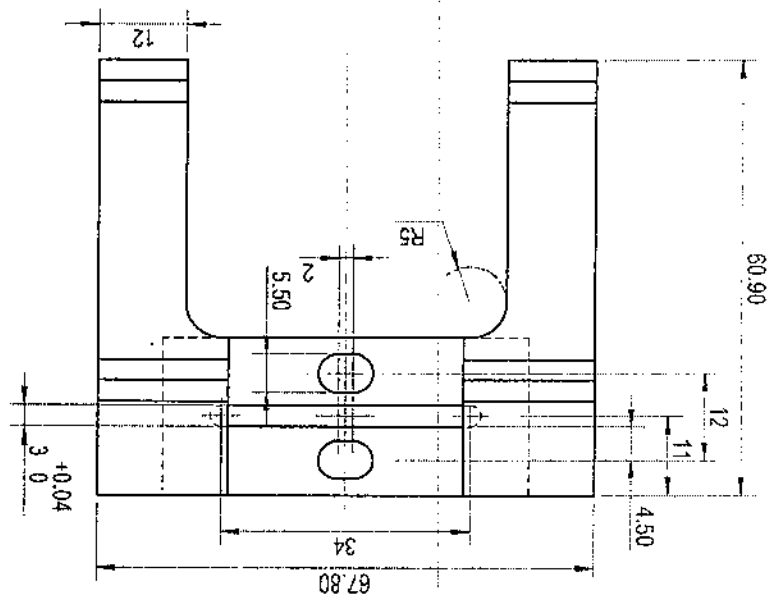
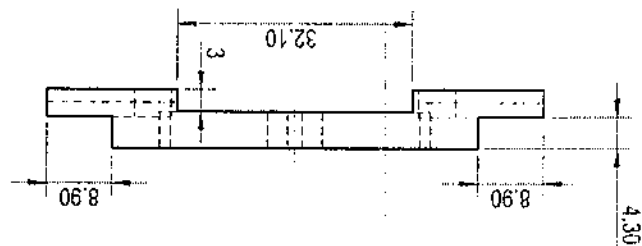
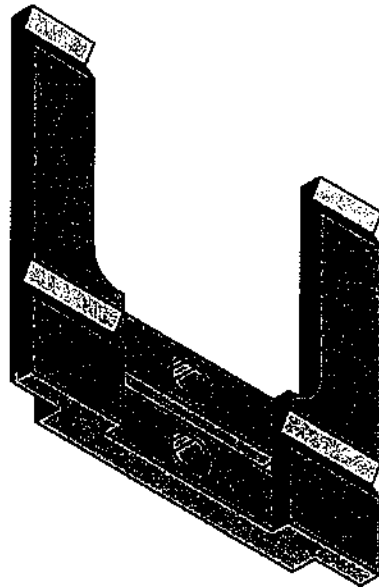
100

CRONO DURO 0.02



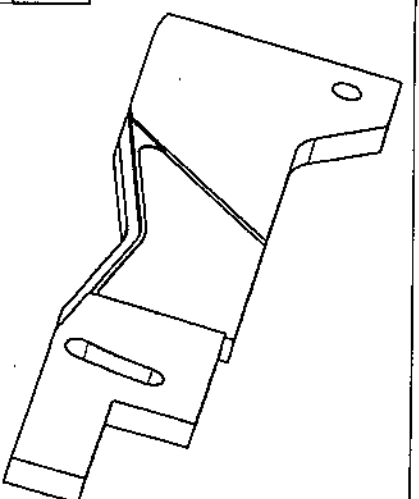
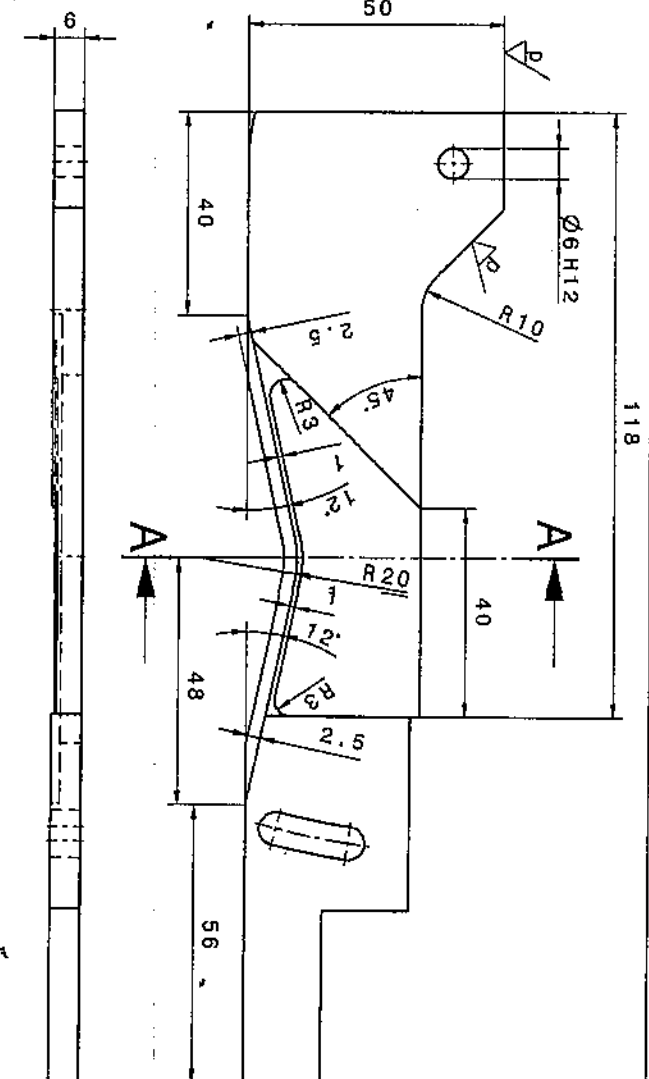
SCHULER 		APPROXIMATIONS		AMOUNT J. 0001 IN 43-033,657		7		11/1	
SCHULER FUSSELL ENGINE & CO., INC. 2001 WEST 10TH AVENUE DENVER, CO 80202		COAL 0 STEEL XX		2000 100		43-033,796		2	
UNIT 00		TYPE 1		1001-150		0.3131 100 100		11/1	
DATE 01 = 19 02 = 20		RENT 000		1.0801		1.0801		1.0801	
FLUEHRUNG GALERIE \$1 2021									
DISPOSAL/moneda, rispettivamente									
00		APPROXIMATIONS:		ESTIMATIONS:		DATE 0001 0001 0001 0001 0001 0001		100 100 100 100 100 100	
APPROXIMATIONS:		ESTIMATIONS:		DATE 0001 0001 0001 0001 0001 0001		100 100 100 100 100 100		100 100 100 100 100 100	
APPROXIMATIONS:		ESTIMATIONS:		DATE 0001 0001 0001 0001 0001 0001		100 100 100 100 100 100		100 100 100 100 100 100	
APPROXIMATIONS:		ESTIMATIONS:		DATE 0001 0001 0001 0001 0001 0001		100 100 100 100 100 100		100 100 100 100 100 100	
APPROXIMATIONS:		ESTIMATIONS:		DATE 0001 0001 0001 0001 0001 0001		100 100 100 100 100 100		100 100 100 100 100 100	
APPROXIMATIONS:		ESTIMATIONS:		DATE 0001 0001 0001 0001 0001 0001		100 100 100 100 100 100		100 100 100 100 100 100	
APPROXIMATIONS:		ESTIMATIONS:		DATE 0001 0001 0001 0001 0001 0001		100 100 100 100 100 100		100 100 100 100 100 100	
APPROXIMATIONS:		ESTIMATIONS:		DATE 0001 0001 0001 0001 0001 0001		100 100 100 100 100 100		100 100 100 100 100 100	
APPROXIMATIONS:		ESTIMATIONS:		DATE 0001 0001 0001 0001 0001 0001		100 100 100 100 100 100		100 100 100 100 100 100	
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APPROXIMATIONS:		ESTIMATIONS:		DATE 0001 0001 0001 0001 0001 0001		100 100 100 100 100 100		100 100 100 100 100 100	
APPROXIMATIONS:		ESTIMATIONS:		DATE 0001 0001 0001 0001 0001 0001		100 100 100 100 100 100		100 100 100 100 100 100	
APPROXIMATIONS:		ESTIMATIONS:		DATE 0001 0001 0001 0001 0001 0001		100 100 100 100 100 100		100 100 100 100 100 100	
APPROXIMATIONS:		ESTIMATIONS:		DATE 0001 0001 0001 0001 0001 0001		100 100 100 100 100 100		100 100 100 100 100 100	
APPROXIMATIONS:		ESTIMATIONS:		DATE 0001 0001 0001 0001 0001 0001		100 100 100 100 100 100		100 100 100 100 100 100	

TOL. GRAL.	± 0.1 MM	FORMATO: A4	ESC: 1:1	CANT: 1	EDICION: 1	HOJA: 1
TOL. ANG.	± 0°		N. PLANO: 12-			
TRAT. SUP.	-		FECHA	22/3/2019	16/10/2020	
TRAT. TERMICO	TYR 58 HRC	NOMBRE	CORONEL C.			
MATERIAL	D2 (K110)	DIBUJO	REVISO	APROBADO		
S.E. CASA DE MONEDA		SCHULER GUIA EXPULSOR DE COSPELES				

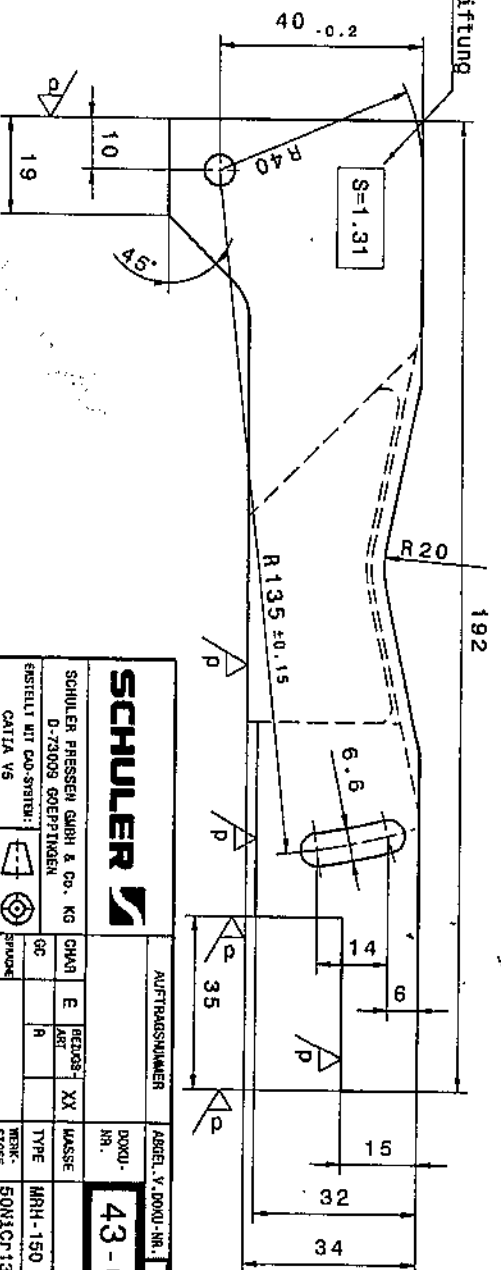


Rocca, Nicolas
 Jefe de Sección Mecánica
 S.E. CASA DE MONEDA

118



Beschriftung



~~Rocco~~
~~de Se~~
~~Grav~~

$$S = \emptyset \cos p e l$$

S= Platinendicke
Ht=S+0.55 Toleranz +0.1
H2=S-0.7 Toleranz -0.1

(A) (K)

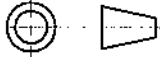
Templado y revenido

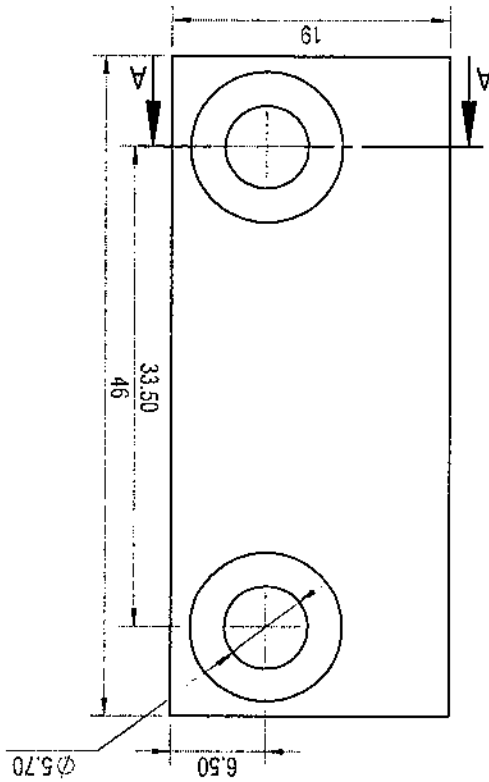
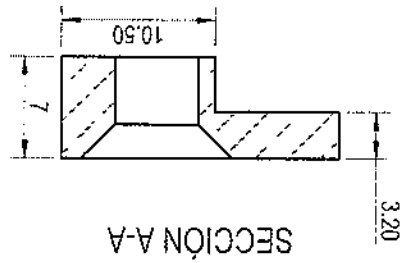
Passmass	Abmasse
6,00 H12	+0,120 0,000

GEHAERT ET

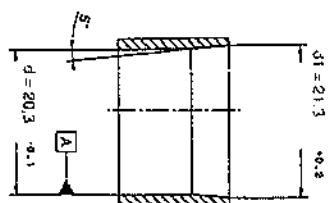
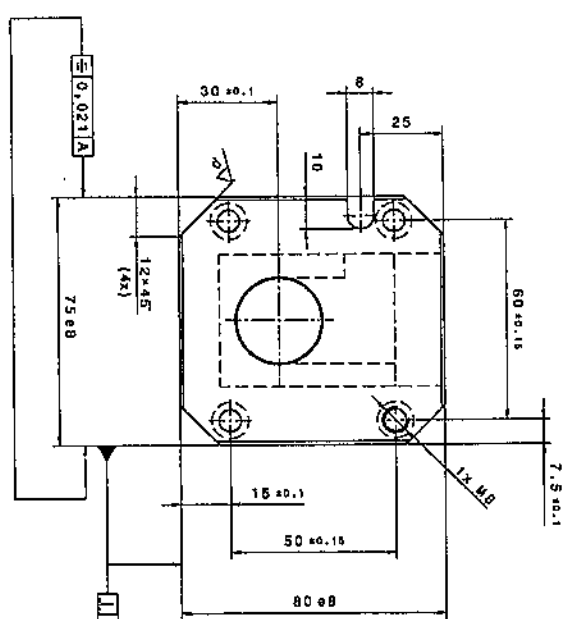
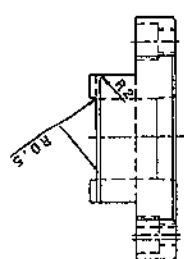
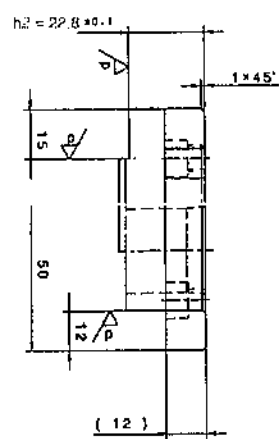
'D ANGELASSEN 54 ± 2 HRC

SCHULER		AUFTRAGSNUMMER		AGBEL. V. 1000U-NR.		43-030.86-4		F		MESS- STAB		1:1	
		DOXU-NR.		43-033.798		3		NR.		BLATT- ZSH.		1	
SCHÜLER PRESSEN GMBH & CO. KG		CHWG		E		BELOUG- ART		XX		MASSE		0,254	
GESTELLT MIT CAD-SYSTEM:		GC		R		TYPE		MRH-150		KO		GRUPPEN-NR.	
CATIA V5		SYNCH		WERN- STOFF		EIGENSCHT		1.2721					
BE-1 SORTIERLEISTE listón clasificador \$1 2021													
NEU- NUNG 2 S=1,79 mm MRH-150													
00		ÄNDERUNGSSTANDE:		ERSTELLUNG:		ALLE MASSE OHNE TOLERANZANGABE NACH DIN ISO 2768-mK							
		DATUM		31.03.2008		SYMBOL FÜR GEFÄHRDUNGSSCHWACHHEIT							
ANZAHL		NAME		HARTL		$\sqrt{R110} = \sqrt{R125} = \sqrt{R16} = \sqrt{R16.3} = \sqrt{R18.3} = \sqrt{R18.7} = \sqrt{R19.3} = \sqrt{R20.3} = \sqrt{R21.3} = \sqrt{R22.3} = \sqrt{R23.3} = \sqrt{R24.3} = \sqrt{R25.3} = \sqrt{R26.3} = \sqrt{R27.3} = \sqrt{R28.3} = \sqrt{R29.3} = \sqrt{R30.3} = \sqrt{R31.3} = \sqrt{R32.3} = \sqrt{R33.3} = \sqrt{R34.3} = \sqrt{R35.3} = \sqrt{R36.3} = \sqrt{R37.3} = \sqrt{R38.3} = \sqrt{R39.3} = \sqrt{R40.3} = \sqrt{R41.3} = \sqrt{R42.3} = \sqrt{R43.3} = \sqrt{R44.3} = \sqrt{R45.3} = \sqrt{R46.3} = \sqrt{R47.3} = \sqrt{R48.3} = \sqrt{R49.3} = \sqrt{R50.3} = \sqrt{R51.3} = \sqrt{R52.3} = \sqrt{R53.3} = \sqrt{R54.3} = \sqrt{R55.3} = \sqrt{R56.3} = \sqrt{R57.3} = \sqrt{R58.3} = \sqrt{R59.3} = \sqrt{R60.3} = \sqrt{R61.3} = \sqrt{R62.3} = \sqrt{R63.3} = \sqrt{R64.3} = \sqrt{R65.3} = \sqrt{R66.3} = \sqrt{R67.3} = \sqrt{R68.3} = \sqrt{R69.3} = \sqrt{R70.3} = \sqrt{R71.3} = \sqrt{R72.3} = \sqrt{R73.3} = \sqrt{R74.3} = \sqrt{R75.3} = \sqrt{R76.3} = \sqrt{R77.3} = \sqrt{R78.3} = \sqrt{R79.3} = \sqrt{R80.3} = \sqrt{R81.3} = \sqrt{R82.3} = \sqrt{R83.3} = \sqrt{R84.3} = \sqrt{R85.3} = \sqrt{R86.3} = \sqrt{R87.3} = \sqrt{R88.3} = \sqrt{R89.3} = \sqrt{R90.3} = \sqrt{R91.3} = \sqrt{R92.3} = \sqrt{R93.3} = \sqrt{R94.3} = \sqrt{R95.3} = \sqrt{R96.3} = \sqrt{R97.3} = \sqrt{R98.3} = \sqrt{R99.3} = \sqrt{R100.3} = \sqrt{R101.3} = \sqrt{R102.3} = \sqrt{R103.3} = \sqrt{R104.3} = \sqrt{R105.3} = \sqrt{R106.3} = \sqrt{R107.3} = \sqrt{R108.3} = \sqrt{R109.3} = \sqrt{R110.3} = \sqrt{R111.3} = \sqrt{R112.3} = \sqrt{R113.3} = \sqrt{R114.3} = \sqrt{R115.3} = \sqrt{R116.3} = \sqrt{R117.3} = \sqrt{R118.3} = \sqrt{R119.3} = \sqrt{R120.3} = \sqrt{R121.3} = \sqrt{R122.3} = \sqrt{R123.3} = \sqrt{R124.3} = \sqrt{R125.3} = \sqrt{R126.3} = \sqrt{R127.3} = \sqrt{R128.3} = \sqrt{R129.3} = \sqrt{R130.3} = \sqrt{R131.3} = \sqrt{R132.3} = \sqrt{R133.3} = \sqrt{R134.3} = \sqrt{R135.3} = \sqrt{R136.3} = \sqrt{R137.3} = \sqrt{R138.3} = \sqrt{R139.3} = \sqrt{R140.3} = \sqrt{R141.3} = \sqrt{R142.3} = \sqrt{R143.3} = \sqrt{R144.3} = \sqrt{R145.3} = \sqrt{R146.3} = \sqrt{R147.3} = \sqrt{R148.3} = \sqrt{R149.3} = \sqrt{R150.3} = \sqrt{R151.3} = \sqrt{R152.3} = \sqrt{R153.3} = \sqrt{R154.3} = \sqrt{R155.3} = \sqrt{R156.3} = \sqrt{R157.3} = \sqrt{R158.3} = \sqrt{R159.3} = \sqrt{R160.3} = \sqrt{R161.3} = \sqrt{R162.3} = \sqrt{R163.3} = \sqrt{R164.3} = \sqrt{R165.3} = \sqrt{R166.3} = \sqrt{R167.3} = \sqrt{R168.3} = \sqrt{R169.3} = \sqrt{R170.3} = \sqrt{R171.3} = \sqrt{R172.3} = \sqrt{R173.3} = \sqrt{R174.3} = \sqrt{R175.3} = \sqrt{R176.3} = \sqrt{R177.3} = \sqrt{R178.3} = \sqrt{R179.3} = \sqrt{R180.3} = \sqrt{R181.3} = \sqrt{R182.3} = \sqrt{R183.3} = \sqrt{R184.3} = \sqrt{R185.3} = \sqrt{R186.3} = \sqrt{R187.3} = \sqrt{R188.3} = \sqrt{R189.3} = \sqrt{R190.3} = \sqrt{R191.3} = \sqrt{R192.3} = \sqrt{R193.3} = \sqrt{R194.3} = \sqrt{R195.3} = \sqrt{R196.3} = \sqrt{R197.3} = \sqrt{R198.3} = \sqrt{R199.3} = \sqrt{R200.3} = \sqrt{R201.3} = \sqrt{R202.3} = \sqrt{R203.3} = \sqrt{R204.3} = \sqrt{R205.3} = \sqrt{R206.3} = \sqrt{R207.3} = \sqrt{R208.3} = \sqrt{R209.3} = \sqrt{R210.3} = \sqrt{R211.3} = \sqrt{R212.3} = \sqrt{R213.3} = \sqrt{R214.3} = \sqrt{R215.3} = \sqrt{R216.3} = \sqrt{R217.3} = \sqrt{R218.3} = \sqrt{R219.3} = \sqrt{R220.3} = \sqrt{R221.3} = \sqrt{R222.3} = \sqrt{R223.3} = \sqrt{R224.3} = \sqrt{R225.3} = \sqrt{R226.3} = \sqrt{R227.3} = \sqrt{R228.3} = \sqrt{R229.3} = \sqrt{R230.3} = \sqrt{R231.3} = \sqrt{R232.3} = \sqrt{R233.3} = \sqrt{R234.3} = \sqrt{R235.3} = \sqrt{R236.3} = \sqrt{R237.3} = \sqrt{R238.3} = \sqrt{R239.3} = \sqrt{R240.3} = \sqrt{R241.3} = \sqrt{R242.3} = \sqrt{R243.3} = \sqrt{R244.3} = \sqrt{R245.3} = \sqrt{R246.3} = \sqrt{R247.3} = \sqrt{R248.3} = \sqrt{R249.3} = \sqrt{R250.3} = \sqrt{R251.3} = \sqrt{R252.3} = \sqrt{R253.3} = \sqrt{R254.3} = \sqrt{R255.3} = \sqrt{R256.3} = \sqrt{R257.3} = \sqrt{R258.3} = \sqrt{R259.3} = \sqrt{R260.3} = \sqrt{R261.3} = \sqrt{R262.3} = \sqrt{R263.3} = \sqrt{R264.3} = \sqrt{R265.3} = \sqrt{R266.3} = \sqrt{R267.3} = \sqrt{R268.3} = \sqrt{R269.3} = \sqrt{R270.3} = \sqrt{R271.3} = \sqrt{R272.3} = \sqrt{R273.3} = \sqrt{R274.3} = \sqrt{R275.3} = \sqrt{R276.3} = \sqrt{R277.3} = \sqrt{R278.3} = \sqrt{R279.3} = \sqrt{R280.3} = \sqrt{R281.3} = \sqrt{R282.3} = \sqrt{R283.3} = \sqrt{R284.3} = \sqrt{R285.3} = \sqrt{R286.3} = \sqrt{R287.3} = \sqrt{R288.3} = \sqrt{R289.3} = \sqrt{R290.3} = \sqrt{R291.3} = \sqrt{R292.3} = \sqrt{R293.3} = \sqrt{R294.3} = \sqrt{R295.3} = \sqrt{R296.3} = \sqrt{R297.3} = \sqrt{R298.3} = \sqrt{R299.3} = \sqrt{R300.3} = \sqrt{R301.3} = \sqrt{R302.3} = \sqrt{R303.3} = \sqrt{R304.3} = \sqrt{R305.3} = \sqrt{R306.3} = \sqrt{R307.3} = \sqrt{R308.3} = \sqrt{R309.3} = \sqrt{R310.3} = \sqrt{R311.3} = \sqrt{R312.3} = \sqrt{R313.3} = \sqrt{R314.3} = \sqrt{R315.3} = \sqrt{R316.3} = \sqrt{R317.3} = \sqrt{R318.3} = \sqrt{R319.3} = \sqrt{R320.3} = \sqrt{R321.3} = \sqrt{$							

TOL. GRAL.	± 0.10	FORMATO: A4	ESC: 2:1	CANT: 1	EDICION: 1	HOJA: 1
TOL. ANG.	± 0.10°		N. PLANO:			
TRAT. SUP.	NINGUNO		FECHA	05/04/2021		
TRAT. TERMICO	NINGUNO	NOMBRE	CORONEL C.			
MATERIAL	BRONCE	DIBUJO	REVISO	APROBADO		
S E CASA DE MONEDA		MORDAZAS DE AJUSTE				

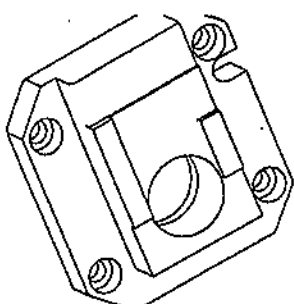


~~Hocca, Nicolás~~
Jefe de Sección Mecánica
S.E. CASA DE MONEDA



Detail D
Mastab: 2:1

Rocca, Nicolás
Jefe de Sección Mecánica
S.E. CASA DE MONEDA



Passmass	Abnahme
75,00 €	-0,060
80,00 €	-0,105

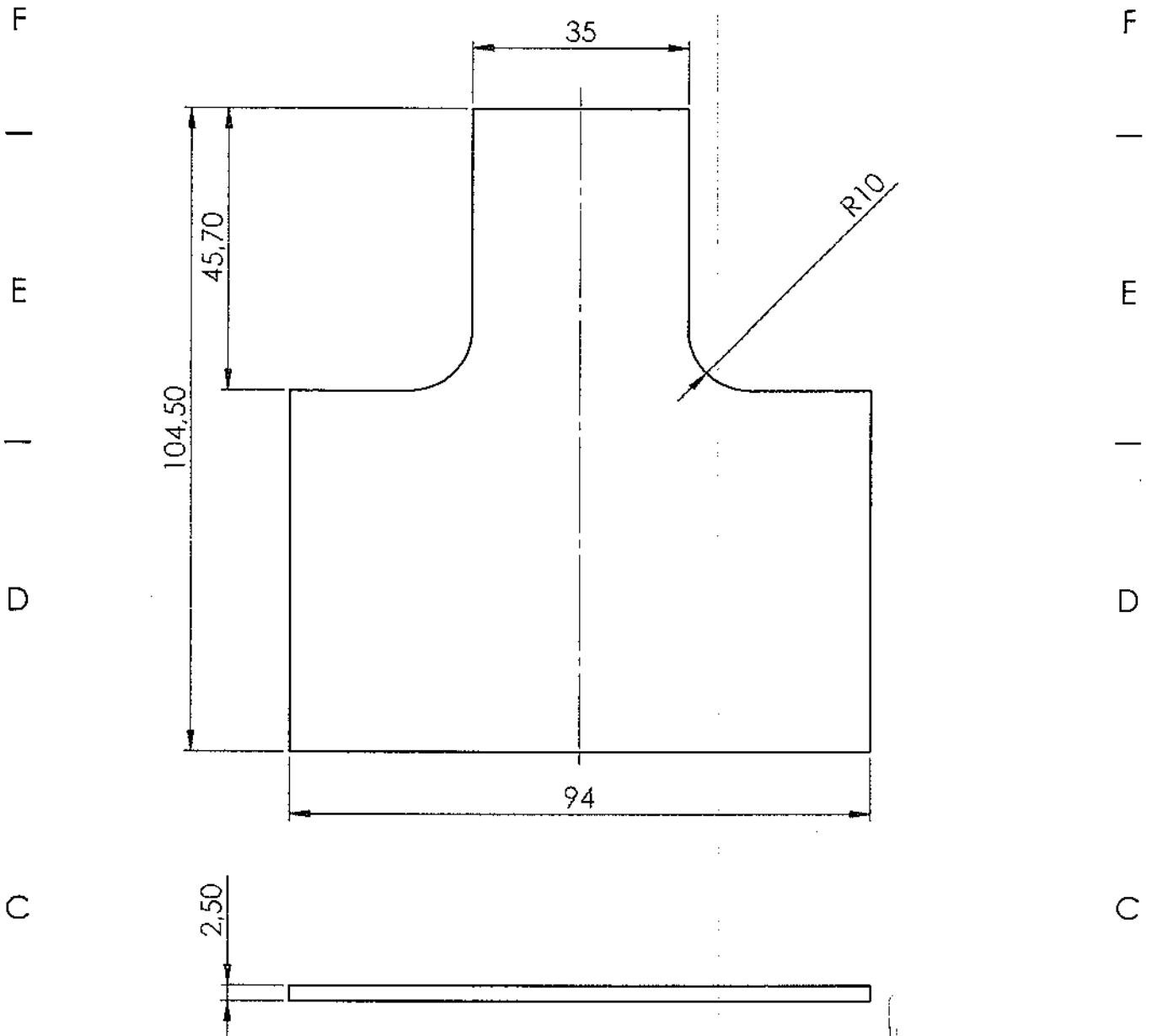
Hartverchromt
Schichtdicke 0,02 mm

$$\left(\frac{A}{B} \right)$$

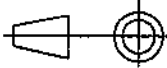
$D1 = \text{Plattenhöhe}$	$d = D1 + 0,5$	Toleranz $+0,1$
$S = \text{Plattenstärke}$	$h = S + 0,2$	Toleranz $+0,1$
	$S + 0,3$	Toleranz $+0,1$
	$S + 0,5$ ($S > 1,6$)	Toleranz $+0,1$
$h1 = 26 \cdot h$		Toleranz $-0,1$
$d1 = d + 1,0$		Toleranz $+0,2$
$a = D1 + 1,0$		Toleranz $+0,2$
$h2 = 21,8 \pm 0,1$ bei Zuhilfenahmeatz 4 mm dick		
$22,8 \pm 0,1$ bei Zuhilfenahmeatz 3 mm dick		

[illegible]

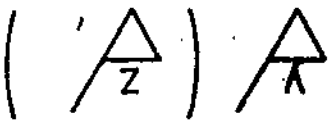
4 | 3 | 2 | 1



Rocca, Nicolás
Jefe de Sección Mecánica
S.E. CASA DE MONEDA

 S.E. CASA DE MONEDA		APOYO DE EXPULSOR SHULER			
Material	CHAPA ACERO	NOMBRE	DIBUJO	REVISO	APROBADO
Tratamiento Térmico	NO	FECHA	Coronel C.	REVISADO	APROBADO
Tratamiento Superficial	NO				
Tol. Ang.	-+ °	FORMATO:	A4	ESC:	1:1
Tol. Gral.	+0.1 mm	CANT:	2	EDICION:	1
4 3 2 1		HOJA:			

ROCHA, NICOLAS
Jefe de Sección Mecánica
S.L. CASA DE MONEDA



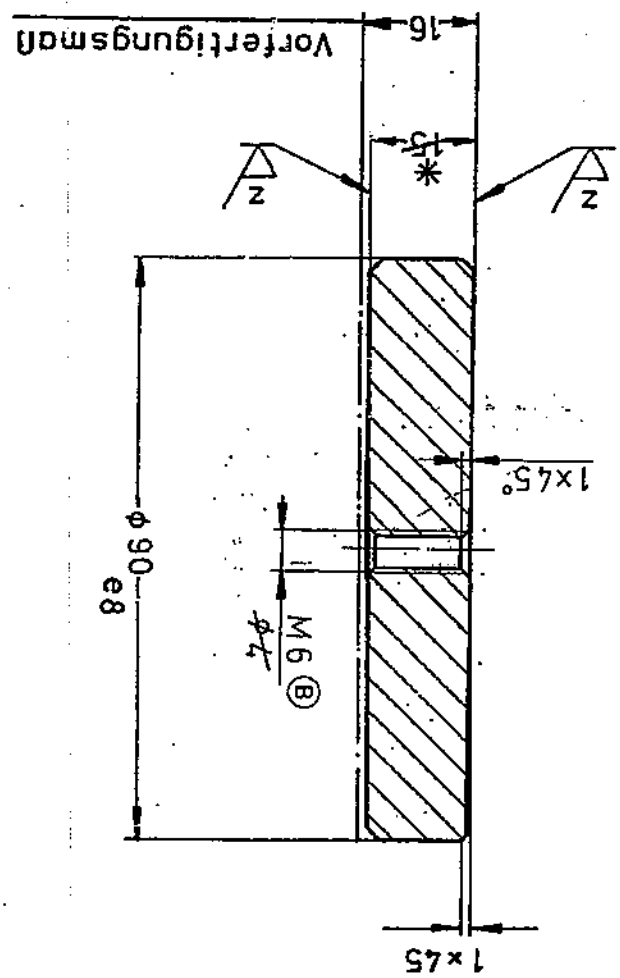
PRESSURE PAD

SMD 23. 10. 88

Auftrags- Nummer	Be- zeichnung	DRUCKPLATTE	Werkstoff: X210CRM12 Fertignummer: 1,99 Gewicht: 1,99 kg	Anders: 15.10.86 Dat. Name: 15.10.86 Anzahl: KS.03-731 Feld: 22.10.86 Auftrag: Norm		Datum: 15.10.86 Name: VERBODEN		T MRV 150 100 / MRH 150 100 B 21 u 02	
				Schrauben- bohrungen:		Allgemeine Abmessungen DIN 7149-m		1. 1.1 Maßstab	
Auftrags- Nummer	Be- zeichnung	DRUCKPLATTE	Werkstoff: X210CRM12 Fertignummer: 1,99 Gewicht: 1,99 kg	Anders: 15.10.86 Dat. Name: 15.10.86 Anzahl: KS.03-731 Feld: 22.10.86 Auftrag: Norm		Datum: 15.10.86 Name: VERBODEN		T MRV 150 100 / MRH 150 100 B 21 u 02	
				Schrauben- bohrungen:		Allgemeine Abmessungen DIN 7149-m		1. 1.1 Maßstab	

* 15 bei MRV/MRH-150
17,8 bei MRV/MRH-100 (A)

Rocca, Nicolás
Jefe de Sección Mecánica
S.E. CASA DE MONEDA



gehörtet HRC 5942

$$\left(\frac{A}{Z} \right) \cdot \frac{A}{\lambda}$$

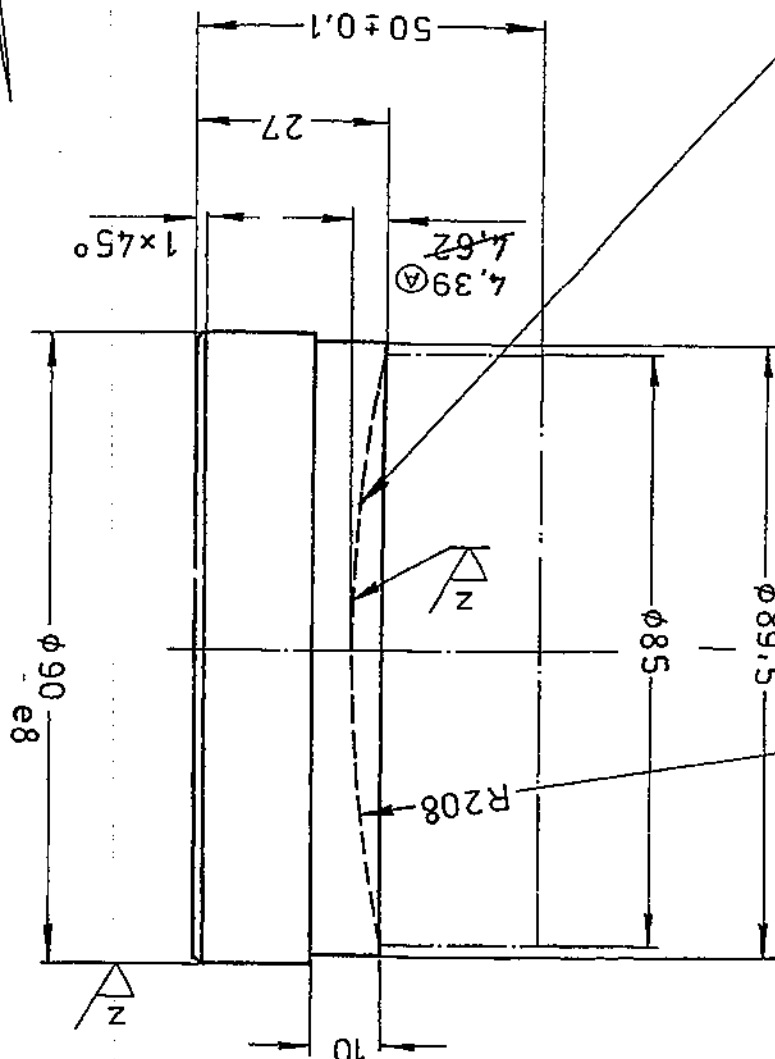
2.08.93

REF ID: A66584

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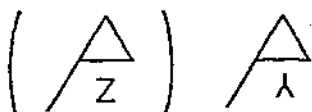
100

~~Rocca, Nicolás~~
Jefe de Sección Técnica
S.E. CASA DE MONEDA



zus. gepaßt mit Teil 08/11.462=4

gehärtet Hrc 59±2

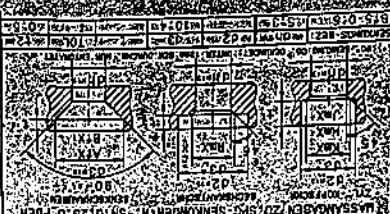


VERFILMT 2.03.89

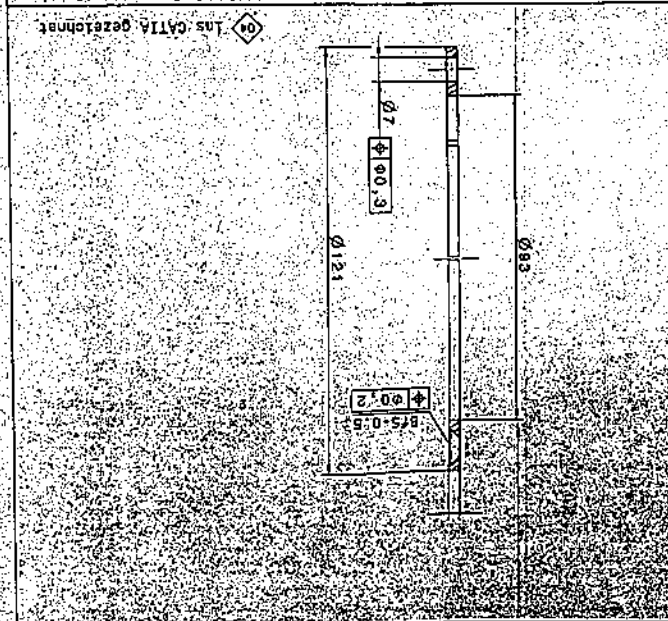
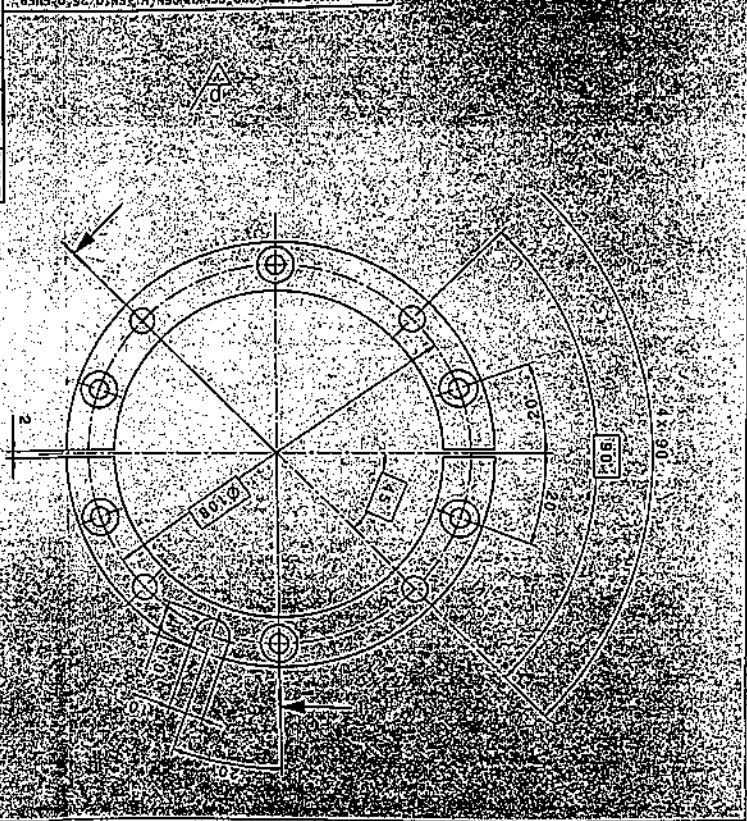
Auftrags-Nummer		KALOTTE, UNTERTEIL		Kurzname		X210-CRW12		Gewicht		0,7		CH		E		Bezugs-		29.2.84. Fr.		A		Änderg.		Dot. Name		Abt. Tel.		Gepr.		Norm		Datum		3.3.89		Name		VERFILMT 08.08.85		MR 150		1	
abgeleitet von Ident-Nr. 43-000.144=3		Ident-Nr. 43-011.461		1:1		Maßstab		1:1		1:1		1:1		1:1		1:1		1:1		1:1		1:1		1:1		1:1		1:1		1:1		1:1		1:1		1:1		1:1		1:1			

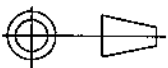
Rocca, Nicolás
Jefe de Seguridad Mecánica
S.E. CASA DE MONEDA

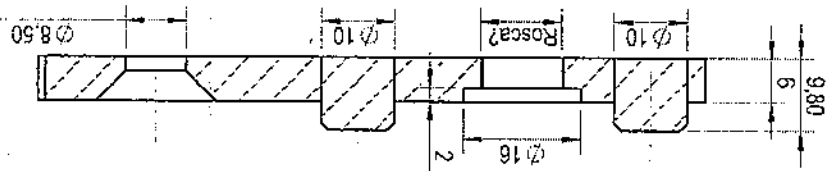
04 KENNZEICHENSTÄBE ERSTELLUNG: 20.09.2000 DATUM: 20.09.2000 NAME: A. B. C. D. E. F. G. H. I. J. K. L. M. N. O. P. Q. R. S. T. U. V. W. X. Y. Z.		SCHULER KENNZEICHENSTÄBE ERSTELLUNG: 20.09.2000 DATUM: 20.09.2000 NAME: A. B. C. D. E. F. G. H. I. J. K. L. M. N. O. P. Q. R. S. T. U. V. W. X. Y. Z.	
KENNZEICHENSTÄBE ERSTELLUNG: 20.09.2000 DATUM: 20.09.2000 NAME: A. B. C. D. E. F. G. H. I. J. K. L. M. N. O. P. Q. R. S. T. U. V. W. X. Y. Z.		KENNZEICHENSTÄBE ERSTELLUNG: 20.09.2000 DATUM: 20.09.2000 NAME: A. B. C. D. E. F. G. H. I. J. K. L. M. N. O. P. Q. R. S. T. U. V. W. X. Y. Z.	
KENNZEICHENSTÄBE ERSTELLUNG: 20.09.2000 DATUM: 20.09.2000 NAME: A. B. C. D. E. F. G. H. I. J. K. L. M. N. O. P. Q. R. S. T. U. V. W. X. Y. Z.		KENNZEICHENSTÄBE ERSTELLUNG: 20.09.2000 DATUM: 20.09.2000 NAME: A. B. C. D. E. F. G. H. I. J. K. L. M. N. O. P. Q. R. S. T. U. V. W. X. Y. Z.	



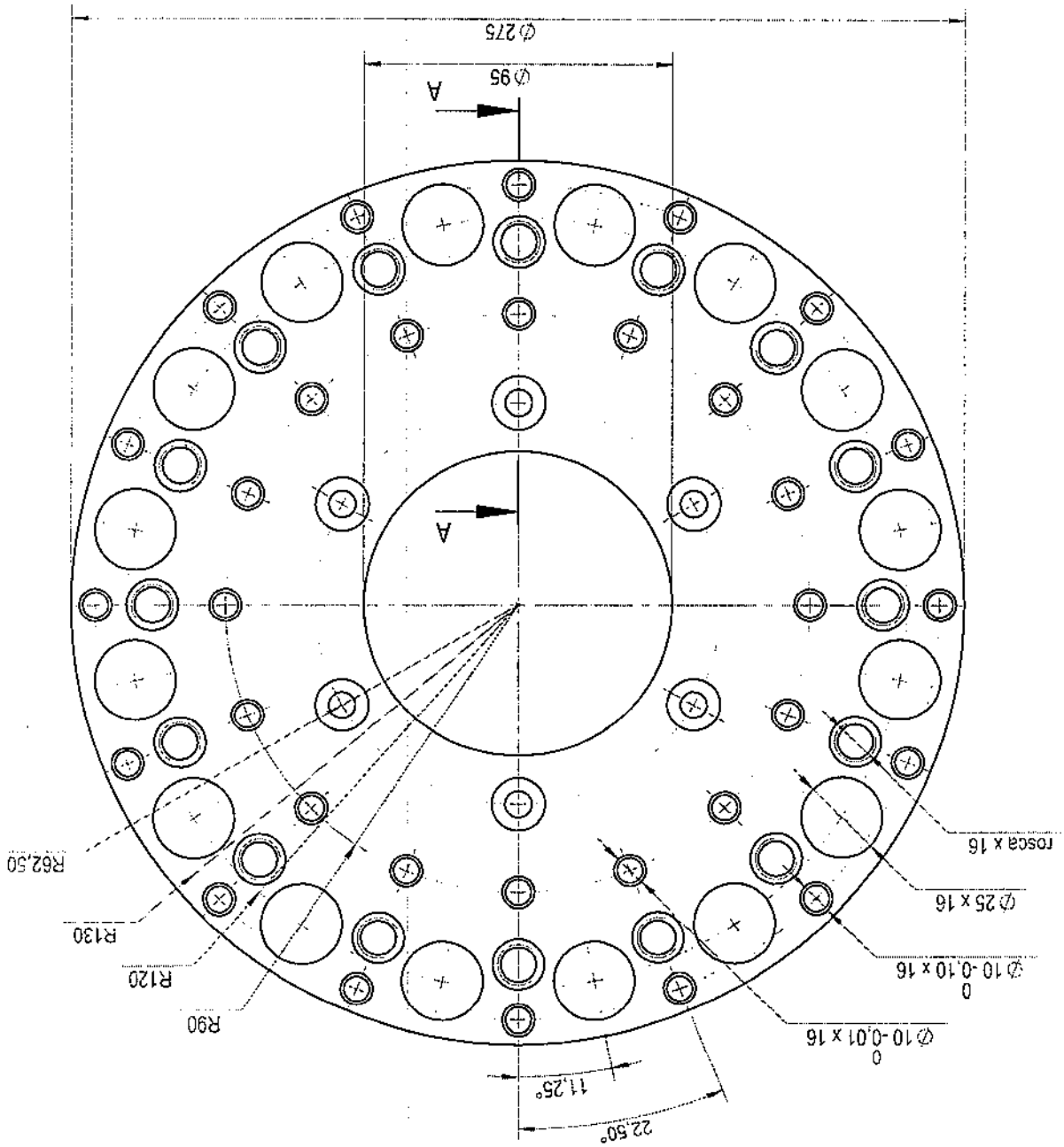
5.301.113	5.301.113
5.301.113	5.301.113
5.301.113	5.301.113
5.301.113	5.301.113



Tol. Gral.	0,1 mm	FORMATO: A4	ESC: 1:2	CANT: 1	EDICION: 0	HOJA: 1
Tol. Ang.	0,1°		N. de Plano:			
Tratamiento Superficial	Ninguno		FECHA	5/10/2020		
Tratamiento Térmico	Ninguno	NOMBRE	Coronel C.			
Material	Aluminio	DIBUJO	REVISO	APROBADO		
 S.E. CASA DE MONEDA		MAQUINA SCHULER PORTA PLAQUETAS				

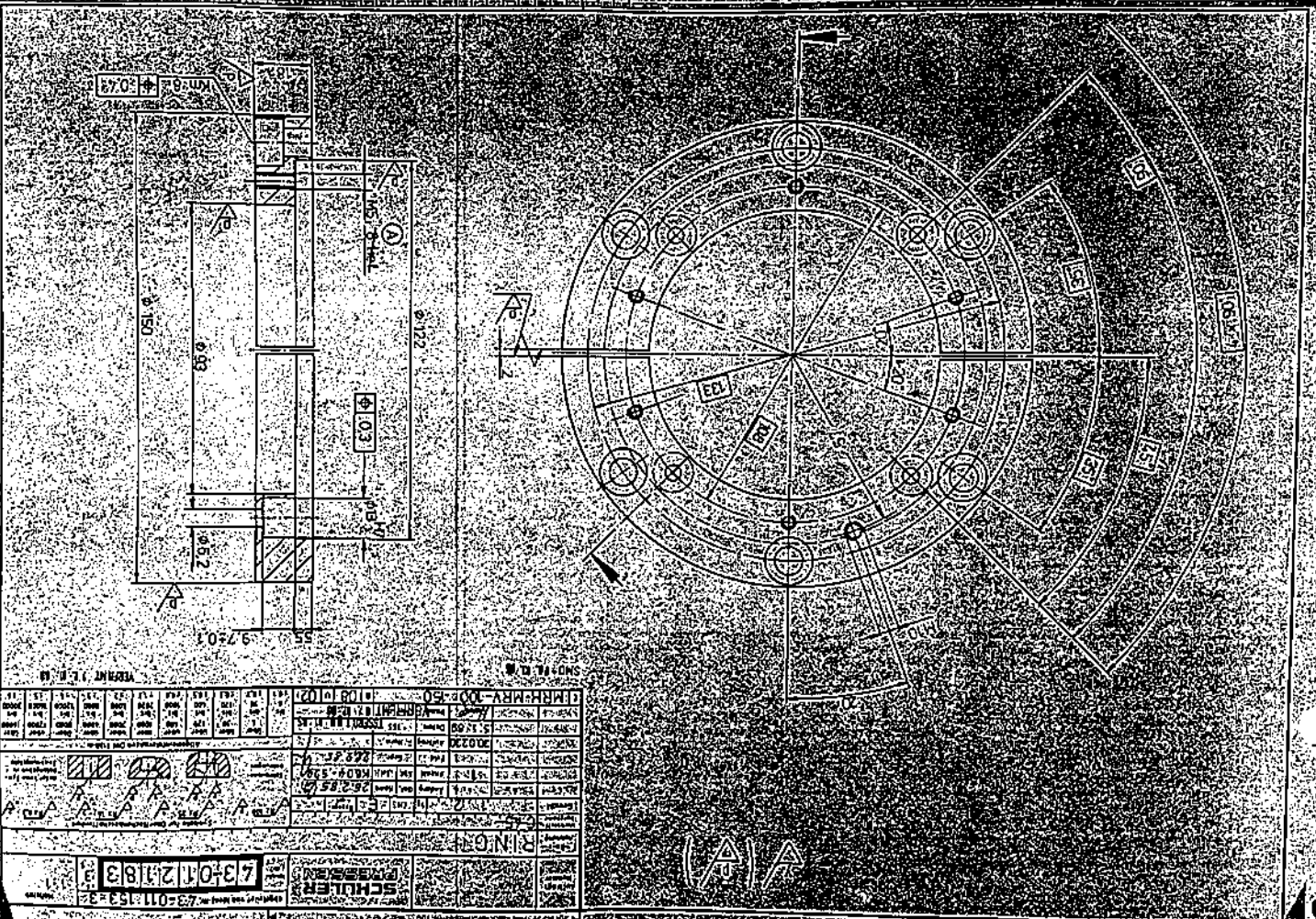


SECCION A-A
ESCALA 1:1

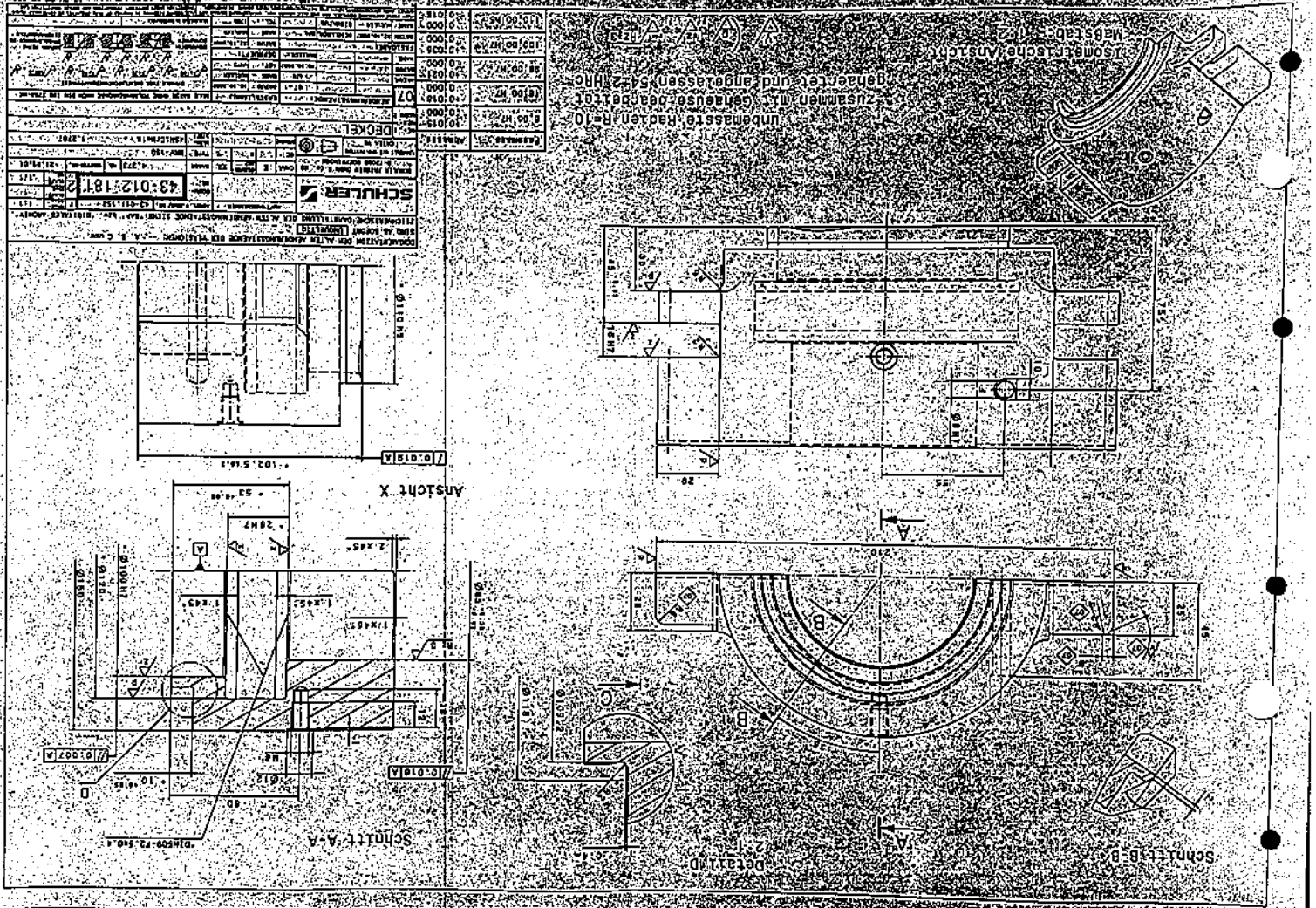


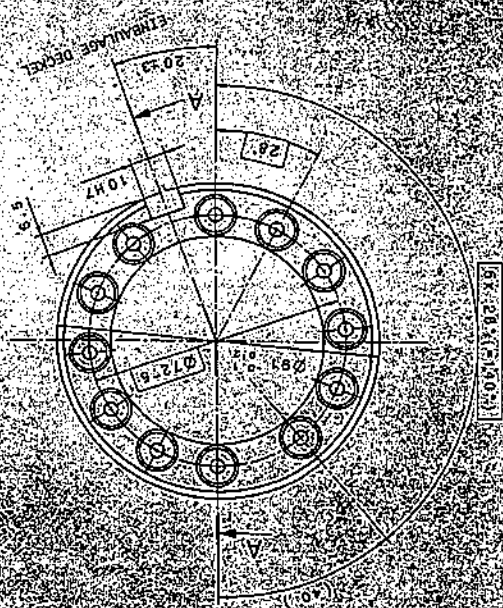
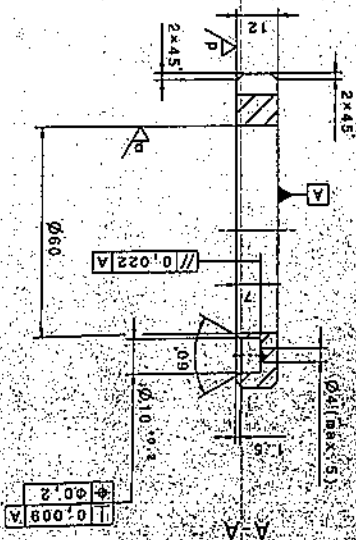
Roda, Nicolás
 Jefe de Taller
 S.E. CASA DE MONEDA

Jefe de Sección Mecánica
 S.E. CASA DE MONEDA
 Rocca, Nicolás

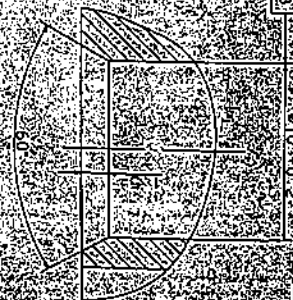
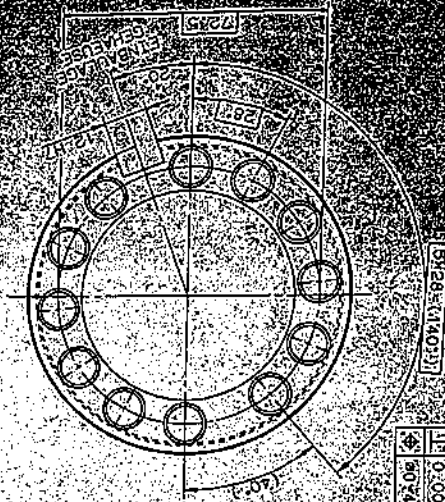
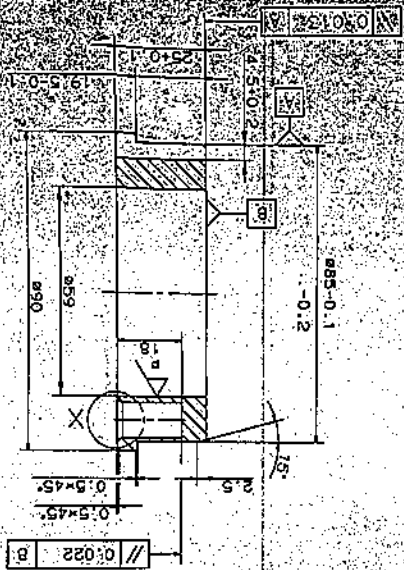


Rocca Nicolás
 Jefe de Sección
 S.F. CASA DE MONTELA



[illegible]

Rocca, Nicolás
Jefe de Sección Mecánica
S.E. CASA DE MONEDA

[illegible]

[illegible]

APOYO BASTIDOR SUPERIOR

MAQUINA DE ACUNACION SCHULER



Material SAE 1040

Tratamiento Térmico

Tratamiento Superficial

Tol. Ang.

Tol. Gral.

NOMBRE
FECHA

DIBUJO
Coronel C.
15/01/20

REVISO

APROBADO

CANT: 1

ESC: 1:1

FORMATO: A4

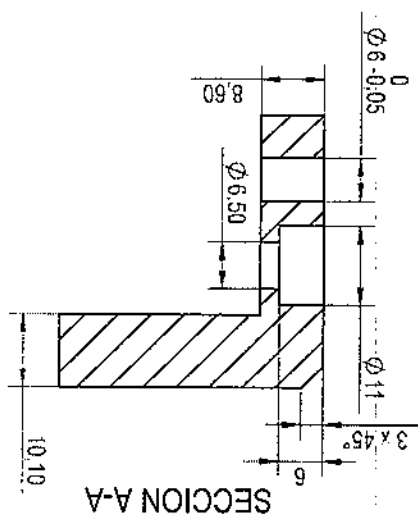
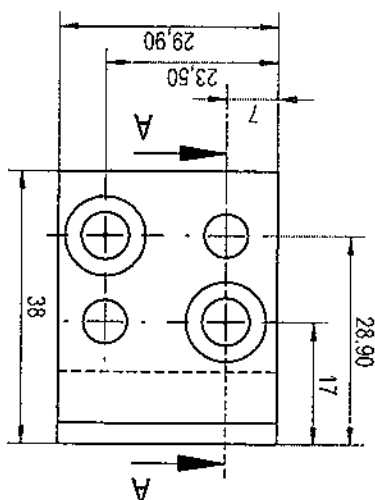
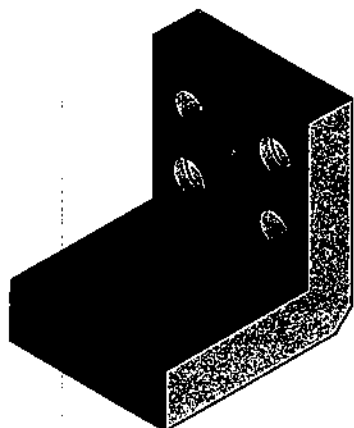
3

4

1

EDICION: 0

HOJA: 1



SECCION A-A

1

2

3

4

APOYO DE BASTIDOR INFERIOR

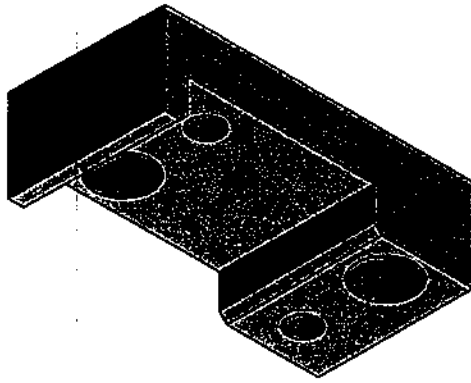
MAQUINA ACUNADORA SCHULER

DIBUJO REVISO APROBADO

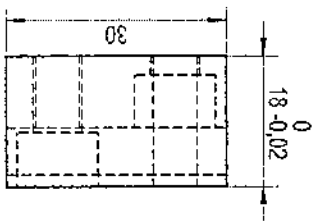
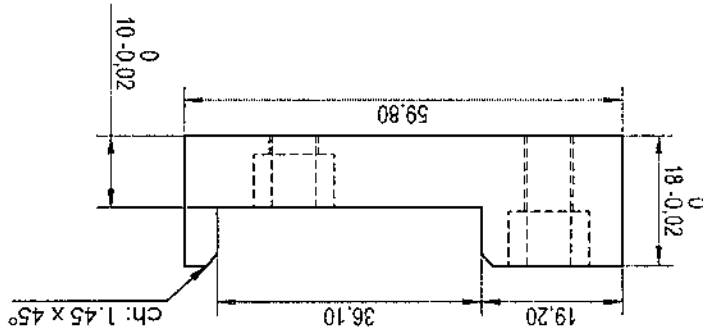
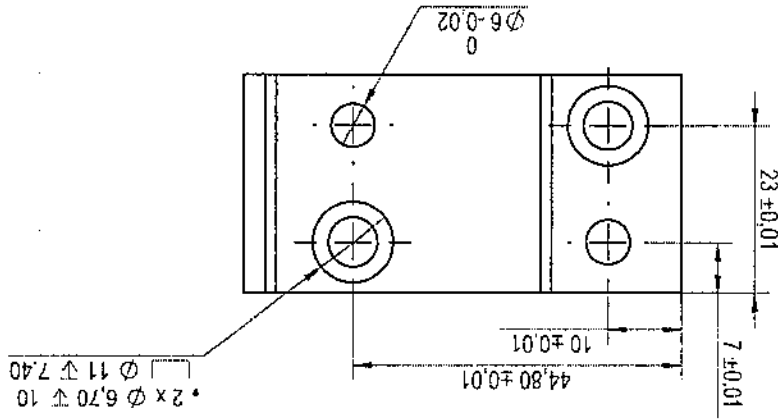
NOMBRE
FECHA
DIBUJO
Coronel C.
15/01/20

Material
SAE 4140
Tratamiento
TYR
Tratamiento
Superficial
Tol. Ang.
Tol. Gral.

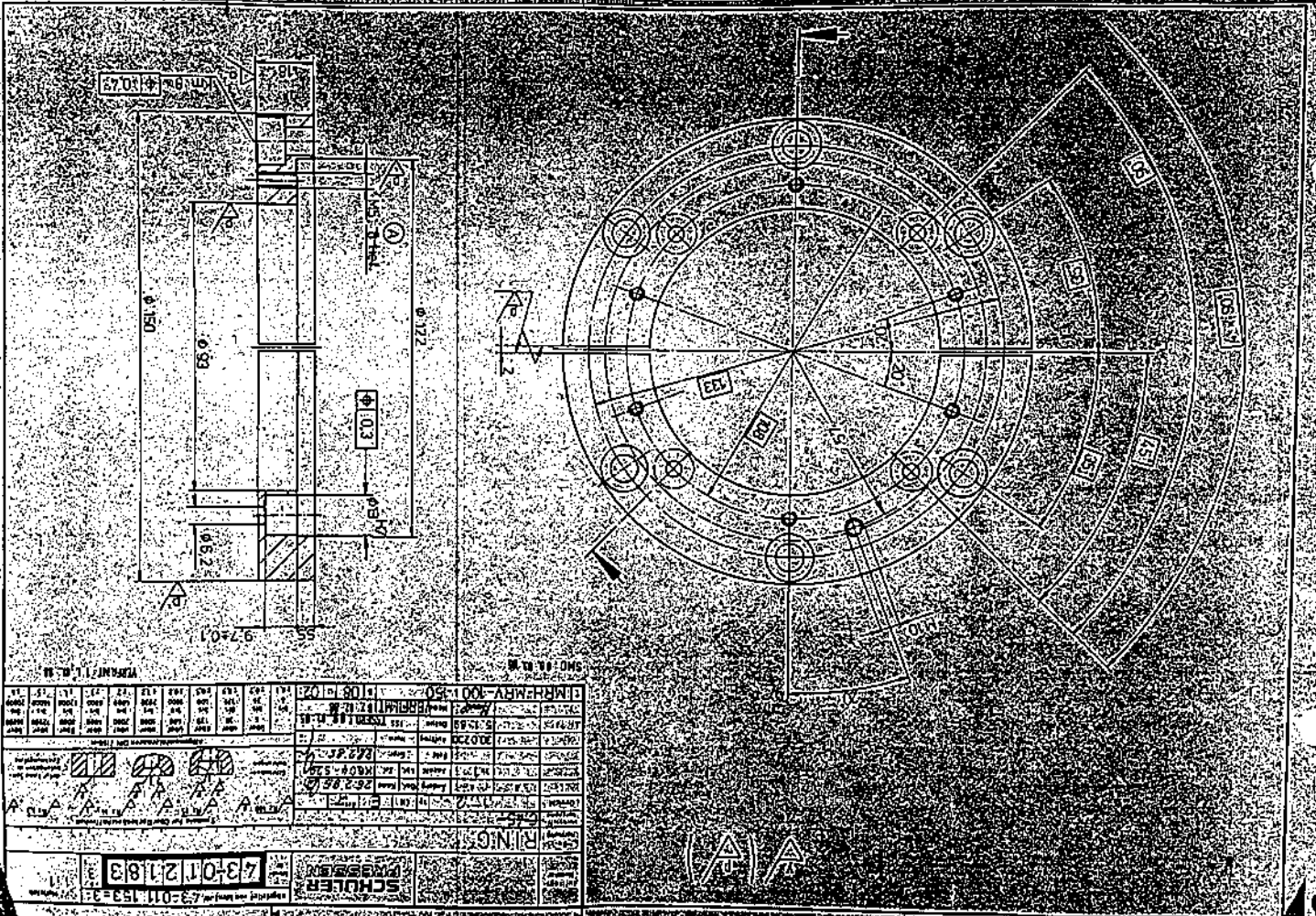
S.E. CASA DE MONEDA



~~ROCHA~~
~~Jefe de...~~
~~S.E. CASA DE MONEDA~~



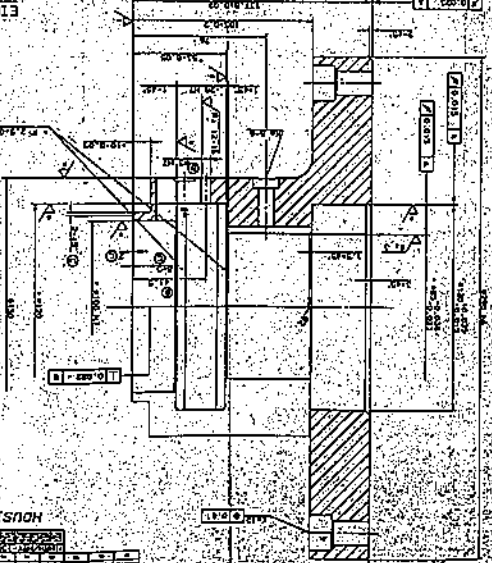
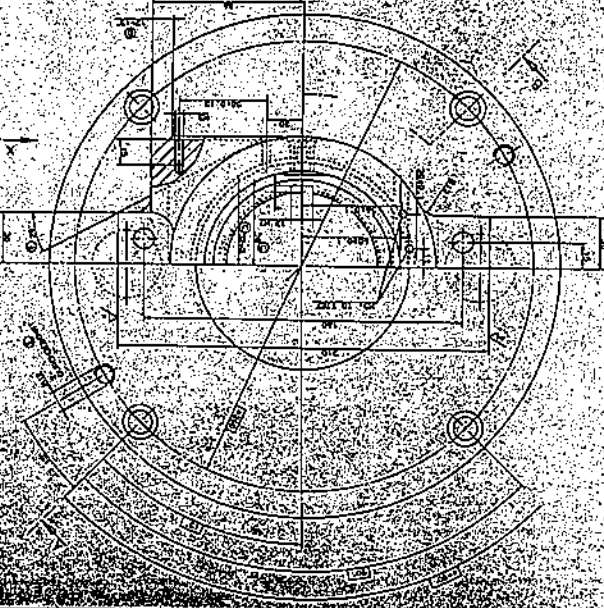
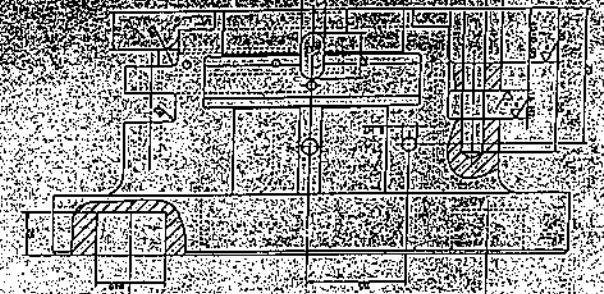
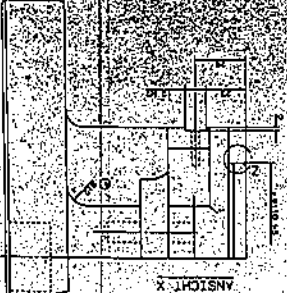
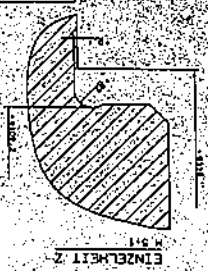
ROCCA NICOLAS
Jefe de Sección Mecánica
S.F. CASA DE MONEDA



[illegible]

ROCA, Nicolás
 Jefe de Sección Técnica
 S.E. CASA DE MONEDA

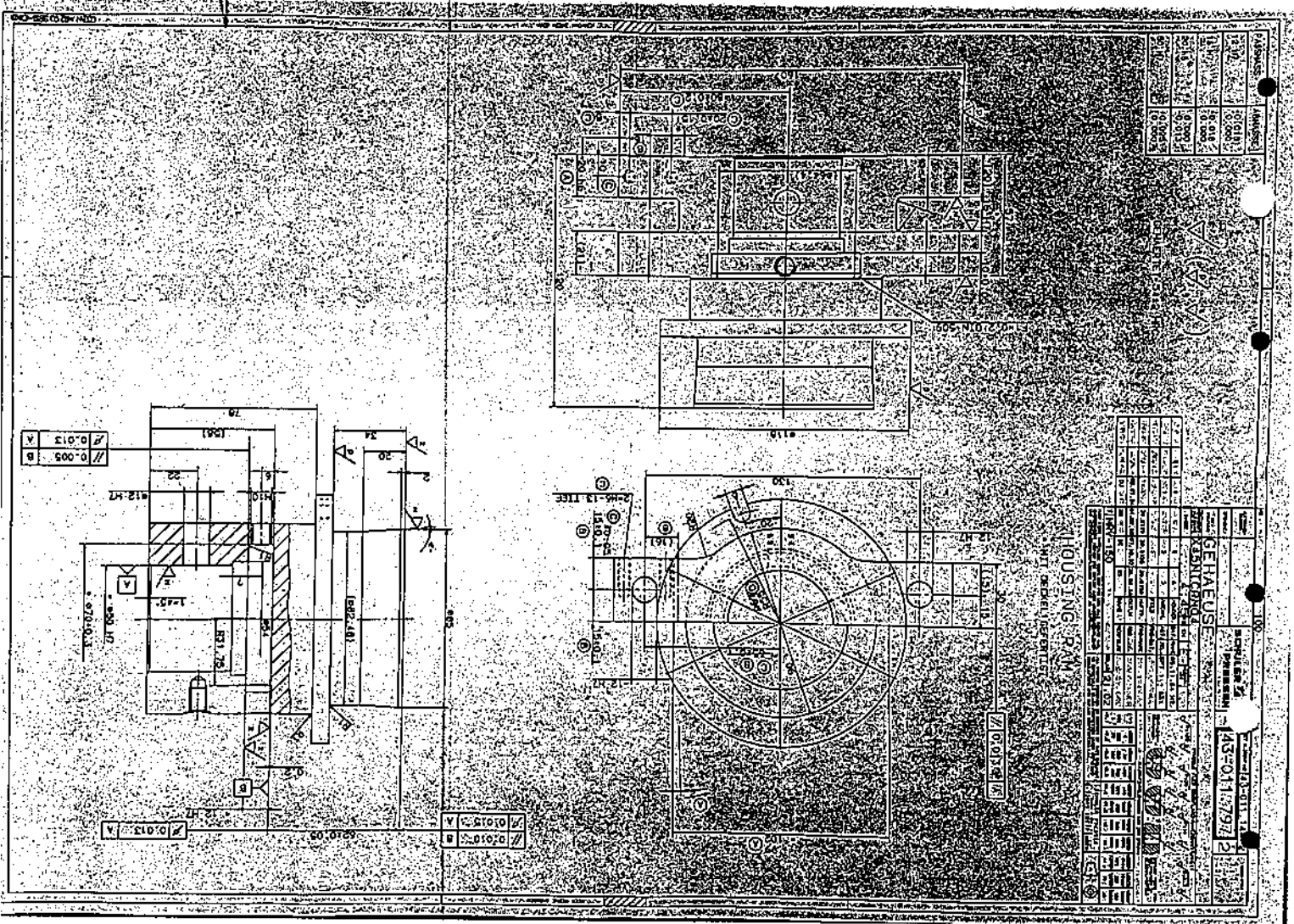
ITEM	DESCRIPCION	CANTIDAD	UNIDAD
1	...	...	...
2	...	...	...
3	...	...	...
4	...	...	...
5	...	...	...
6	...	...	...
7	...	...	...
8	...	...	...
9	...	...	...
10	...	...	...
11	...	...	...
12	...	...	...
13	...	...	...
14	...	...	...
15	...	...	...
16	...	...	...
17	...	...	...
18	...	...	...
19	...	...	...
20	...	...	...
21	...	...	...
22	...	...	...
23	...	...	...
24	...	...	...
25	...	...	...
26	...	...	...
27	...	...	...
28	...	...	...
29	...	...	...
30	...	...	...
31	...	...	...
32	...	...	...
33	...	...	...
34	...	...	...
35	...	...	...
36	...	...	...
37	...	...	...
38	...	...	...
39	...	...	...
40	...	...	...
41	...	...	...
42	...	...	...
43	...	...	...
44	...	...	...
45	...	...	...
46	...	...	...
47	...	...	...
48	...	...	...
49	...	...	...
50	...	...	...



CONCEPT AND MODIFICATION

ITEM	DESCRIPCION	CANTIDAD	UNIDAD
1	...	...	...
2	...	...	...
3	...	...	...
4	...	...	...
5	...	...	...
6	...	...	...
7	...	...	...
8	...	...	...
9	...	...	...
10	...	...	...
11	...	...	...
12	...	...	...
13	...	...	...
14	...	...	...
15	...	...	...
16	...	...	...
17	...	...	...
18	...	...	...
19	...	...	...
20	...	...	...
21	...	...	...
22	...	...	...
23	...	...	...
24	...	...	...
25	...	...	...
26	...	...	...
27	...	...	...
28	...	...	...
29	...	...	...
30	...	...	...
31	...	...	...
32	...	...	...
33	...	...	...
34	...	...	...
35	...	...	...
36	...	...	...
37	...	...	...
38	...	...	...
39	...	...	...
40	...	...	...
41	...	...	...
42	...	...	...
43	...	...	...
44	...	...	...
45	...	...	...
46	...	...	...
47	...	...	...
48	...	...	...
49	...	...	...
50	...	...	...

Rocca, Nicolás
 Jefe de Sección Mecánica
 S.E. CASA DE MONEDA



Trat. Térmico:
SUPERFICIAL
CEMENTADO

Materia:
SAE 8620

Tolerancias
generales:
 ± 0.01

Formato
A4

1:1

Proyecto
Dibujó
Revisó
Aprobó
Esc.

23/02/2021 ARGUELLES

Cliente:

Tornillo sin fin SCANCOIN

Nº plano:

121-A4-02

Nº de artículo:

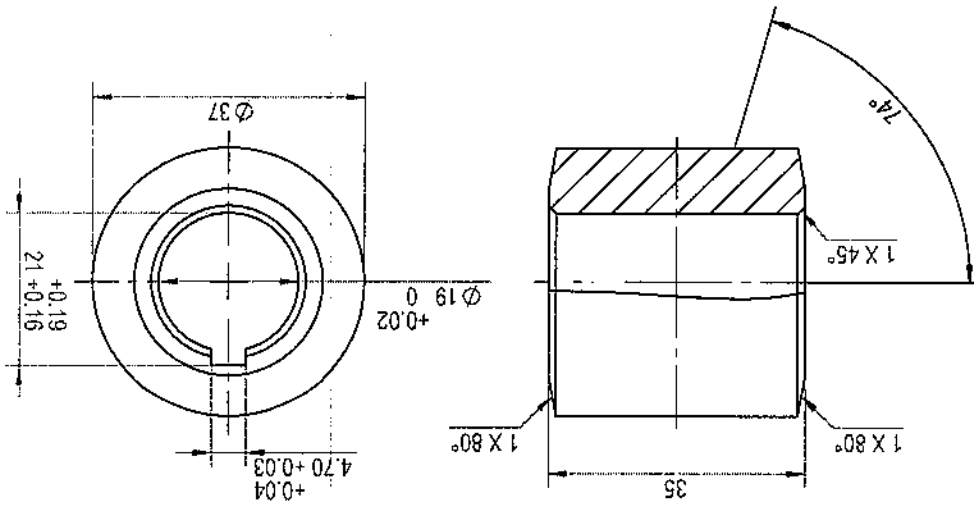
S. E. CASA DE MONEDA



Gerente General
MAQUINARIAS SCANCOIN

Rocca, Nicolás
Jefe de Sección Mecánica
S.E. CASA DE MONEDA

DATOS DE TORNILLO SIN FIN		
MODULO NORMAL	2.5	
Nº DE FILETES	4	
CREMALLERA TIPO	UNE 18016	
DIAMETRO PRIMITIVO	32	
DISTANCIA ENTRE EJES	55	
ANGULO DE HELICE	74°	
SENTIDO DE LA HELICE	IZQUIERDA	
Nº DE DIENTES	30	
Nº DE PLANO	121-A4-01	



Trat. Térmico:

Material:
BRONCE
SAE 65

Tolerancias
generales:
±0.01

Formato
A4

Proyecto
Dibujó
Revisó
Aprobó
Esc.
1:1

Engranaje Corona SCANCOIN

Nº de artículo:

S. E. CASA DE MONEDA

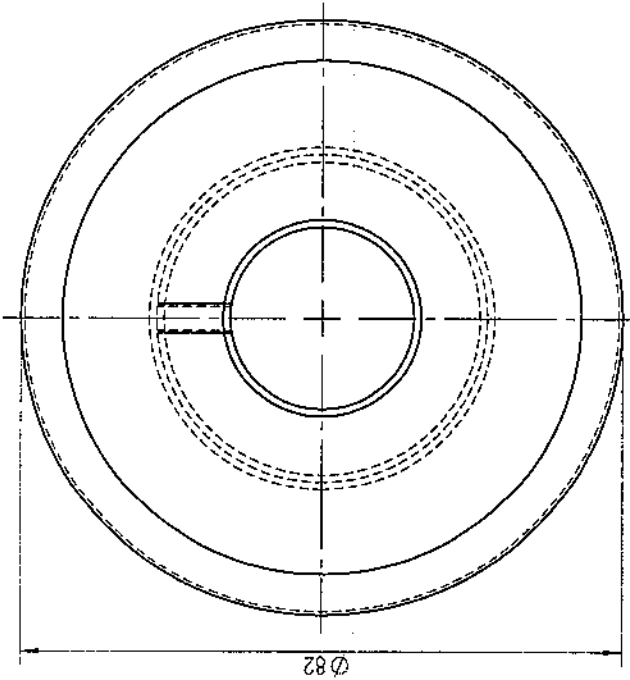
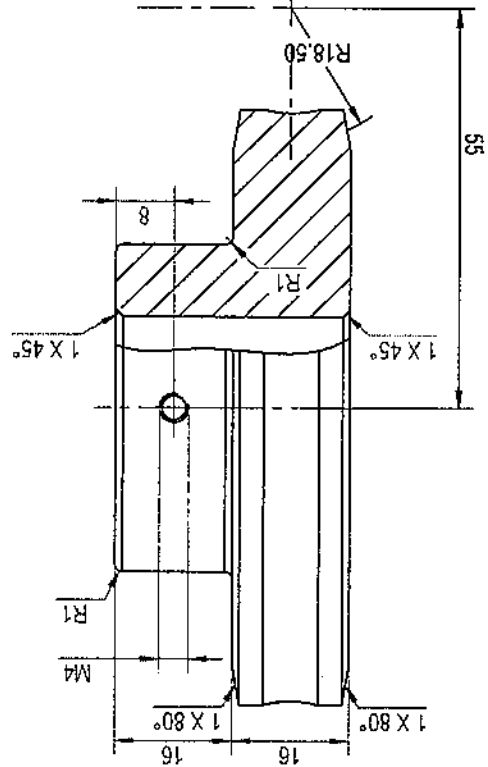
121-A4-01

G. V. G. de Ingeniería y Diseño
MAQUINARIA MONEDERA SCANCOIN

23/02/2021 ARGÜELLES

Cliente:

DATOS DE LA CORONA		
MODULO NORMAL	2.5	
Nº DE DIENTES	30	
CREMALLERA TIPO	UNE 18016	
DIAMETRO PRIMITIVO	75	
DISTANCIA ENTRE EJES	55	
ANGULO DE HELICE	16°	
SENTIDO DE LA HELICE	IZQUIERDA	
TORNILLO SIN FIN CONJUGADO	Nº DE ENTRADAS	Nº DE PLANOS
	4	121-A4-02



Rocío Nicolás
Jefe de Sección Mecánica
S.E. CASA DE MONEDA